



Aluminum plate CNC connection copper aluminum composite metal stamping parts

Our Product Introduction

for more products please visit us on metalstamp-parts.com

Basic Information

- Place of Origin: China
- Minimum Order Quantity: 1000
- Price: \$ +3~10+Pcs
- Delivery Time: 15-20
- Payment Terms: L/C, D/A, D/P, T/T, Western Union, MoneyGram
- Supply Ability: 3000+pcs+Month



Product Specification

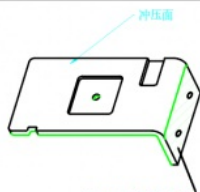
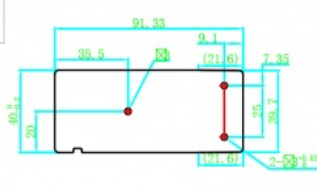
- Name: Connecting Copper Aluminum Composite Bars
- Specifications: L42.5mm*W98mm*T3.0
- Material Quality: AL1060-0/Aluminium
- Working Procedure: Cutting, V-bending, CNC, Packaging And Shipping
- Surface Treatment: Plate With Nickel



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落料图



铝巴焊接区域面清洁度要求<20RFU

技术要求:

1. 材质: 8-120, 1060, 表面化学氧化, 硬度: 72±2, 表面电镀, 镀层厚度: 8-12um, 耐盐雾 6000℃ 以上不起皮, 无裂纹;
2. 铜铝焊接采用电阻热压工艺 (EMPT), 最大破坏剥离力大于 3000N;
3. 产品表面无氧化, 无油污, 无脏污, 无毛刺;
4. 产品满足 72 小时盐雾腐蚀表面无不良现象;
5. 两端固定距离小于 0.1-0.5mm; 对连接板 1、5N、M 扭矩电镀后, 测试接触阻抗小于 0.7、0.4mΩ;
6. 要求来料硬度为 250A, 在环境 28 度, 风速 1-2m/s, 连续工作 1 小时, 温度升高不超过 10℃;
7. 螺钉扭矩后扭力需大于 1.1N、3.3N;
8. 本零部件来源于产品相关标准;
9. 本尺寸公差按照 (DIN64045000) 钣金冲压件质量要求; 精度要求。

[illegible]



name	Connecting copper aluminum composite bars
Specifications	L42.5mm*W98mm*T3.0
material quality	AL1060-0/Aluminium
Surface technology	Electroplating chemical nickel deposition
working procedure	Cutting, V-bending, CNC, packaging and shipping

■ Shenzhen Dongfeng Shengshi Hardware products Co., LTD ■

About Us

Direct wholesale, self-produced and self sold



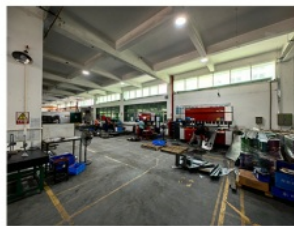
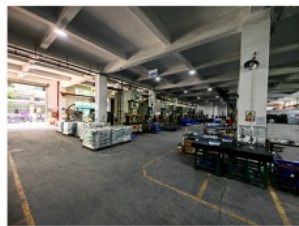
Company Profile



Shenzhen Dongfeng Shengshi Hardware Products Co., Ltd. was established in 2003 and is an ISO9001 certified factory. The company has been committed to the research and development, production and sales of hardware molds, ATM components, precision hinges, tampering parts, mechanical components, heat sinks, display hooks, and anti-theft series products. The company's main markets include North America, South America, Europe, Japan, Australia, and mainland China.

The company has complete equipment, mainly including: 48 large and small punches, 40 hand beer machines, 20 tapping machines, 25 drilling machines, 15 machining equipment, 6 lathes, 8 milling machines, 4 wire cutting machines, 5 precision grinders, CNC machining centers, spark machines, three production lines, and the quality management department's projectors, anemometer, hardness meters, altimeters, film thickness testers and other testing equipment.

The company adheres to the corporate tenet of "customer centeredness, quality as the foundation, continuous improvement and innovation, and continuous provision of high-quality products", constantly explores and strives to establish a good external image for the prosperous era of Dongfeng. We warmly welcome people from all walks of life to establish cooperative relationships with our company, work hand in hand, and create brilliance together!



Professional hardware accessory processing

Free redo if the drawing requirements are not met

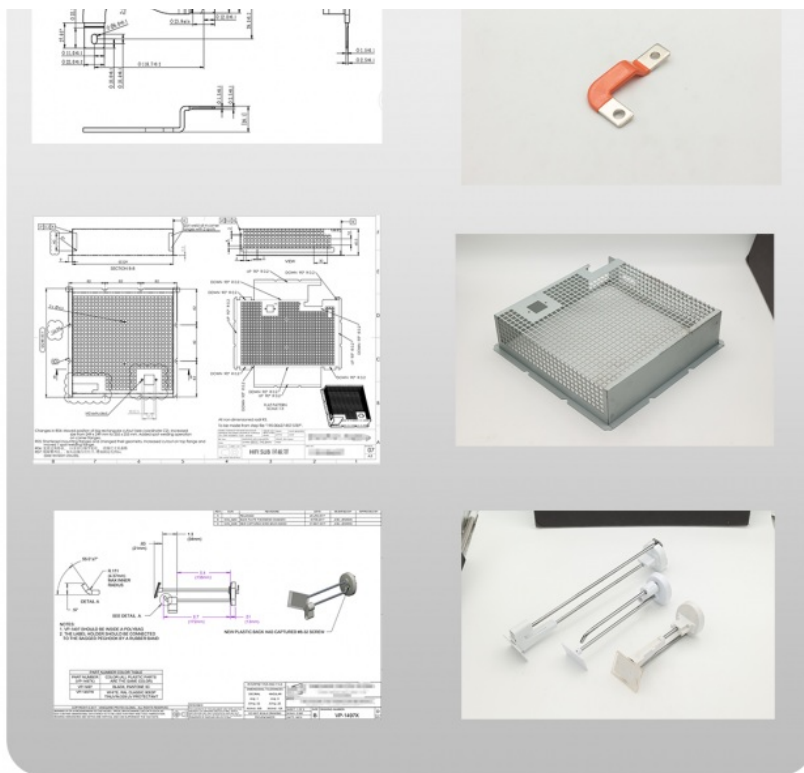
We guarantee production quality through standardized processes, innovate production, and specialize in non-standard processing. Our quality standards are determined by you!



Provide drawings or samples

Strictly follow the requirements for production





Qualification certificate

Qualification certification, quality assurance

Complies with national testing standards, recognized quality and integrity, undergoes rigorous testing, allowing you to use with confidence



Machining Process

EXPERIENCE AND TECHNOLOGY OF

PRECIPITATION FOR YOU TO BRING PRODUCT PROTECTION



① Contact Us



② Provide drawings



③ Evaluate the quotation



④ Confirm order



⑤ started making



⑥ Package and ship



⑦ Confirm receipt



⑧ A pleasant cooperation

Factory



+ Factory supply

After sale



+ Multiple specifications

Examination



+ well stocked

Specifications



+ On time delivery

High quality



+ Integrity management

Tailor-made



+ Support customization

After sales instructions



1. Are you a factory?

A: Yes, we are a factory with 21 years of experience, dedicated to the research and development, production, and sales of hardware molds, ATM components, precision hinges, stamping parts, mechanical components, heat sinks, display hooks, and anti-theft series

products. Our main markets include North America, South America, Europe, Japan, Australia, and mainland China

2. What about the lead time?

A: 15-30 working days for mass production.

3. Do you have any MOQ limit for

A: Low MOQ, 1pc for sample checking is available.

4. How do you ship the goods and how long does it take to arrive?

A: Ship by DHL, UPS, FedEx or TNT. It takes 3-5 days to arrive. Airline and sea shipping also optional.

5. How to proceed an order for?

- 1) Firstly let us know your requirements or application.
- 2) Secondly We quote according to your requirements or our suggestions.
- 3) Thirdly customer confirms the samples and places deposit for formal order.
- 4) Fourthly We arrange the production.

6. what to be clearly indicated when I send you drawing?

A: You are kindly requested to let us know the raw material, finish and quantity at least.

7: What if we are not completely satisfied with the parts we re-

A: We will replace any parts that you are not satisfied with free of charge. If we make a mistake, we will work with you to correct it.

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